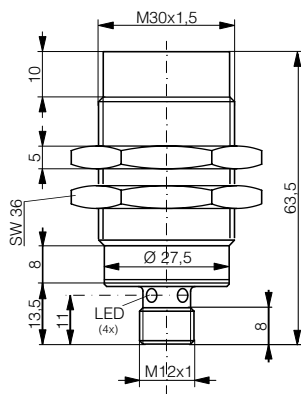
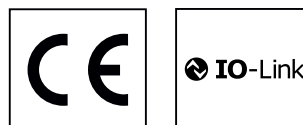


| HOUSING | READ/WRITE DISTANCE | <ul style="list-style-type: none"> ✓ M30 Metal threaded housing ✓ Sensing face of PBTP ✓ Insensible to dirt ✓ IO-Link V1.1 | <ul style="list-style-type: none"> ✓ 2 x PNP output in SIO mode configurable ✓ RWM reconfigurable via a Master Tag |
|---------|---------------------|--|--|
| M30 | 60 mm* | | |



* Please refer to table page 8

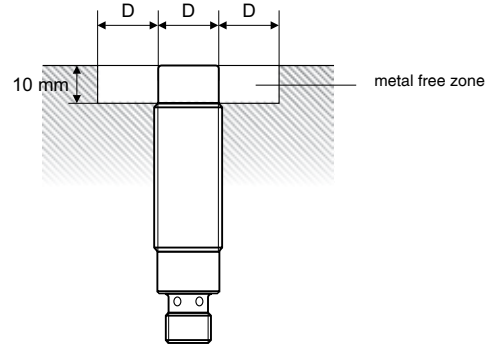
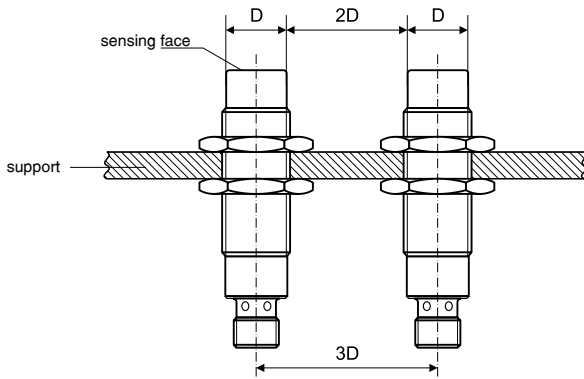
| DETECTION DATA | | INTERFACE | |
|-------------------------------------|-----------|---------------------|-------------------------------------|
| Max. R/W distance with RTP-0502-022 | 60 mm | Data transfer rate | 38 400 baud |
| Carrier frequency | 13.56 MHz | LED green on | RWM live |
| Compatible IC type | ISO 15693 | LED green blinking | IO-Link communication |
| | | LED yellow on | Transponder detected |
| | | LED yellow blinking | Transponder + IO-Link communication |
| | | IO-Link | ✓ |

| ELECTRICAL DATA | | MECHANICAL DATA | |
|--|-------------|--|---------------------|
| Supply voltage range (U _b) | 11...32 VDC | Protection degree | IP67 |
| No-load supply current (field off) | 20 mA | Ambient temperature range T _A | -25...+80°C |
| Max. current consumption (no load) | 50 mA | Storage temperature range T _A | -25...+80°C |
| Polling current | 30 mA | Sensing face material | PBTP |
| Short-circuit protection | ✓ | Housing material | Chrome-plated brass |
| Voltage reversal protection | ✓ | Connector type | M12 4-pin |
| Max. output current | ≤ 200 mA | Weight (incl. nuts) | 87 g |

MOUNTING RECOMMENDATIONS

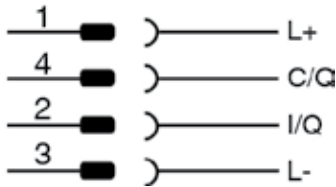
CLEARANCE

Read/write modules must not mutually influence each other. For this reason, a minimum distance of $2 \times D$ between the devices must be observed.

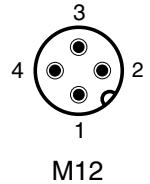


WIRING DIAGRAM

PIN ASSIGNMENT



| PIN | SIGNAL | FUNCTION |
|-----|--------|--|
| 1 | L+ | +24 V |
| 2 | I/Q | DO (tag presence or data comparison) |
| 3 | L- | OV |
| 4 | C/Q | SDCI/SIO (tag presence or data comparison) |



IO-LINK CHARACTERISTICS

VALUE FOR RLS-1181-320

| | |
|------------------------------------|----------------------|
| IO-Link Protocol | 1.1 |
| COM-Mode | COM2 (38.4 kBaud) |
| Min. cycle time | 14.4 ms |
| Process data width in | 8 bytes |
| Process data width out | 9 bytes |
| Profile | Smart Sensor Profile |
| SIO-Mode support | Yes |
| Port type | A |
| Memory request for data management | 41 bytes |
| Device ID | 0xAB0200 |
| Vendor ID | 0x0156 |

CONFIGURATION PARAMETER (IO-LINK / SIO MODE)

| INDEX HE+A1: G25X | SUB HEX | NAME | ACCESS | DATA TYPE | VALUE | DEFAULT |
|--------------------------------------|------------|--------------------------------------|--------|-----------|---|----------------------------|
| IDENTIFICATION | | | | | | |
| 0x10 | | Vendor Name | R | char[] | "Contrinex" | |
| 0x11 | | Vendor Text | R | char[] | "www.contrinex.com" | |
| 0x12 | | Product Name | R | char[] | "RLS-1301-320" | |
| 0x13 | | Product ID | R | char[] | "00000000" | |
| 0x14 | | Product Text | R | char[] | "IO-Link RFID reader" | |
| 0x15 | | Serial Number | R | char[] | "00000001" | |
| 0x17 | | Firmware Revision | R | char[] | "01.09.01" | |
| 0x18 | | Application Specific Tag | R/W | char[] | <user string, 16 byte (variable length)> | <vendor specific> |
| READER PARAMETER PROCESS DATA | | | | | | |
| 0x40 | 0x01 | Operating Mode | R/W | uint8 | 0xFF: Scan UID 0x00: Scan User Data 0x01: Read/Write Command | 0xFF |
| | 0x02 | Data Hold Time | R/W | uint8 | 0xFF: No Hold Time 0x00: Hold Time 100ms 0x01: Hold Time 200ms 0x02: Hold Time 500ms 0x03: Hold Time 1000ms 0x04: Hold Time 2000ms | 0xFF |
| | 0x03 | Scan Address | R/W | uint8 | Address to scan | 0xFF |
| READER PARAMETER SIO | | | | | | |
| 0x41 | 0x01 | C/Q1 PIN SIO Operating Mode | R/W | uint8 | 0xFF: Presence Transponder 0x00: Compare data 0x01: No SIO | 0xFF |
| | 0x02 | C/Q1 SIO Data to compare H | R/W | uint32 | Comparison N value bloc 7 to 4 | 0xFF, 0xFF, 0xFF, 0xFF, |
| | 0x03 | C/Q1 SIO Data to compare L | R/W | uint32 | Comparison value bloc 3 to 0 | 0xFF, 0xFF, 0xFF, 0xFF, |
| | 0x04 | SIO Compare Data Address (C/Q1 & Q2) | R/W | uint8 | Comparison address for Q1 and Q2 (A valid address must be chosen) | 0xFF |
| | 0x05 | Data Hold Time Output (C/Q1 & Q2) | R/W | uint8 | 0xFF: No Hold Time 0x00: Hold Time 100ms 0x01: Hold Time 200ms 0x02: Hold Time 500ms 0x03: Hold Time 1000ms 0x04: Hold Time 2000ms | 0xFF |
| | 0x06 | C/Q1 PIN SIO Polarity | R/W | uint8 | 0xFF : Output "close" if condition = true 0x00 : Output "open" if condition = true | 0xFF |
| | 0x07 | Q2 PIN SIO Operating Mode | R/W | uint8 | 0xFF: Presence Transponder 0x00: Compare data (C/Q1 must be also in compare data) 0x01: No SIO | 0xFF |
| | 0x02 | Q2 SIO Data to compare H | R/W | uint32 | Comparison value bloc 7 to 4 | 0xFF, 0xFF, 0xFF, 0xFF, |
| | 0x03 | Q2 SIO Data to compare L | R/W | uint32 | Comparison value bloc 3 to 0 | 0xFF, 0xFF, 0xFF, 0xFF, |
| | 0x08 | Q2 PIN SIO Polarity | R/W | uint8 | 0xFF : Output "close" if condition = true 0x00 : Output "open" if condition = true | 0xFF |

PROCESS DATA REPRESENTATION

PROCESS DATA MODE SCAN UID MODE

PROCESS DATA INPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|-------|---|-----|-----|--------|---|---|---|
| 0 | | | TAG | ANT | NB TAG | | | |
| 1 | UID 0 | | | | | | | |
| 2 | UID 1 | | | | | | | |
| 3 | UID 2 | | | | | | | |
| 4 | UID 3 | | | | | | | |
| 5 | UID 4 | | | | | | | |
| 6 | UID 5 | | | | | | | |
| 7 | UID 6 | | | | | | | |
| 8 | UID 7 | | | | | | | |

UID 0 = LSB
 UID 7 = MSB
 NB TAG = Number of TAG in front of the RWM
 TAG = 1 if 1 TAG or more present in front of the RWM

PROCESS DATA OUTPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|---|---|---|-------|--------|---|---|---|
| 0 | | | | N_ANT | TAG NB | | | |
| 1 | | | | | | | | |
| 2 | | | | | | | | |
| 3 | | | | | | | | |
| 4 | | | | | | | | |
| 5 | | | | | | | | |
| 6 | | | | | | | | |
| 7 | | | | | | | | |
| 8 | | | | | | | | |

N_ANT : 0 = Switch on antenna; 1 = Switch off antenna
 TAG NB = Index of TAG to be printed in UID area
 (index from 0)

PROCESS DATA MODE SCAN USER DATA

PROCESS DATA INPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|---------------------|-----|-----|-----|---|---|---|-----|
| 0 | RDY | ERR | TAG | ANT | | | | EXT |
| 1 | Error Code / Data 0 | | | | | | | |
| 2 | Data 1 | | | | | | | |
| 3 | Data 2 | | | | | | | |
| 4 | Data 3 | | | | | | | |
| 5 | Extended Data 4 | | | | | | | |
| 6 | Extended Data 5 | | | | | | | |
| 7 | Extended Data 6 | | | | | | | |
| 8 | Extended Data 7 | | | | | | | |

RDY : 1 = Memory scanned and data ready for user
 ERR : 1 = Memory scanned but error;
 TAG : 1 = Tag present in front of the RWM
 ANT : = State of antenna 1 active / 0 inactive
 EXT : 1 if 8 octets data
 Data 0 : LSB
 Data 3 / 8 : MSB

PROCESS DATA OUTPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|---|---|---|-------|---|---|---|---|
| 0 | | | | N_ANT | | | | |
| 1 | | | | | | | | |
| 2 | | | | | | | | |
| 3 | | | | | | | | |
| 4 | | | | | | | | |
| 5 | | | | | | | | |
| 6 | | | | | | | | |
| 7 | | | | | | | | |
| 8 | | | | | | | | |

N_ANT : 0 = Switch on antenna; 1 = Switch off antenna

PROCESS DATA MODE READ/WRITE

PROCESS DATA INPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|----------------------------|------------|------------|------------|---|---|---|------------|
| 0 | RDY | ERR | TAG | ANT | | | | EXT |
| 1 | Error Code / Data 0 | | | | | | | |
| 2 | Data 1 | | | | | | | |
| 3 | Data 2 | | | | | | | |
| 4 | Data 3 | | | | | | | |
| 5 | Extended Data 4 | | | | | | | |
| 6 | Extended Data 5 | | | | | | | |
| 7 | Extended Data 6 | | | | | | | |
| 8 | Extended Data 7 | | | | | | | |

RDY : 1 = Command executed and data ready for user;
0 = no data
ERR : 1 = Memory scanned but error; 0 = No error
TAG : 1 = Tag present in front of the RWM; 0 = No tag
ANT : 1 = RF field active; 0 = RF inactive
EXT : 1 if 8 octets data
Data 0 : LSB
Data 3 / 8 : MSB

PROCESS DATA OUTPUT

Bitoffset

| | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---|------------------------|---|---|--------------|---|------------|---|------------|
| 0 | START | | | N_ANT | | CMD | | EXT |
| 1 | ADD | | | | | | | |
| 2 | Data 0 | | | | | | | |
| 3 | Data 1 | | | | | | | |
| 4 | Data 2 | | | | | | | |
| 5 | Data 3 | | | | | | | |
| 6 | Extended Data 4 | | | | | | | |
| 7 | Extended Data 5 | | | | | | | |
| 8 | Extended Data 6 | | | | | | | |
| 9 | Extended Data 7 | | | | | | | |

CMD : 0 = no commande; 1 = ready; 2 = write;
N_ANT : 0 = Switch on antenna; 1 = Switch off antenna
START : 1 = Execute the command
ADD : Block address
Data : Data for write operation
EXT : 1 if 8 octets data
Data 0 : LSB
Data 3 / 8 : MSB

CommandNotSupported = 1,
FormatError = 2,
OptionNotSupported = 3,
CommandProblem = 5,
CommTagError = 6,
TagError = 15,
NoMemoryBloc = 16,
BlocProtected = 18,

SYSTEM COMMAND (idx 0 x 02)

| VALUE HEX | VALUE DEC | FUNCTION |
|-----------|-----------|---------------------------|
| 0 x 05 | 5 | ParamDownloadStore |
| 0 x 80 | 64 | Device Reset |
| 0 x 82 | 65 | Restore factory settings* |

*always do a reset after the restore of factory settings

MASTER TAG CONFIGURATION

For the RLS-1301-320, the IO-Link mode or the SIO (standard I/O mode) can be configured via IO-Link or via a Master Tag.

For the configuration via a Master Tag, a transponder (called Master Tag) will contain all the data used for the configuration. The structure of the data are explained in the table on page 7.

There is a simple procedure to configure the RWM. Once all the data are written in the Master Tag, you need to put it in front of the RWM sensing face, to switch off the RWM power supply and to switch on again. The RWM will detect that it's a Master Tag and read all the data and configure the outputs accordingly.

On the Contrinex webpage (www.contrinex.com) it is possible to download a software to setup the Master Tag via a Contrinex USB RWM. This program is called "IO-Link Master Tag programmer".

SIO MODE POSSIBILITIES

If you use the RLS-1301-320 in a SIO mode, you will have two main possibilities:

1. Presence Transponder:
In this mode, the output will switch if a transponder is in the field of the RWM.
2. Compare Data:
In this mode, the output will switch if the data read in the defined block memory of the transponder matches with the data stocked in the RWM.

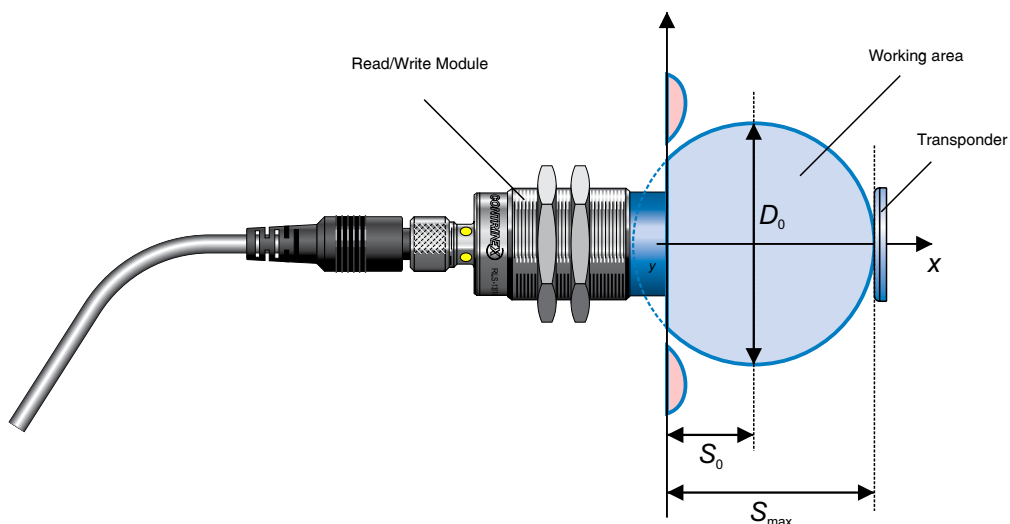
MASTER TAG

To build a Master Tag it's possible to use any ISO15693 chip with at least eight memory blocks with 32 bits each.

| BLOC | OCTET | OFFSET | NAME | DATA TYPE | VALUE | DEFAULT | COMMENT |
|---|-------|--------|--------------------------------------|-----------|---|------------------------|--|
| READER PARAMETER PROCESS DATA (IO-LINK MODE) | | | | | | | |
| 0 | 0 | 0 | Operating Mode | uint8 | 0xFF: Scan UID 0x00: Scan User Data 0x01: Read/Write Command | 0xFF | See process data organisation |
| 0 | 1 | 1 | Data Hold Time | uint8 | 0xFF: No Hold Time 0x00: Hold Time 100ms 0x01: Hold Time 200ms 0x02: Hold Time 500ms 0x03: Hold Time 1000ms 0x04: Hold Time 2000ms | 0xFF | |
| 0 | 2 | 2 | Scan Address | uint8 | Address to scan | 0xFF | Adresse to scan in Scan User DATA |
| READER PARAMETER SIO (SIO MODE) | | | | | | | |
| 0 | 3 | 3 | C/Q1 PIN SIO Operating Mode | uint8 | 0xFF: Presence Transponder 0x00: Compare Data 0x01: No SIO | 0xFF | |
| 1 | 3...0 | 4 | C/Q1 SIO Data to compare H | uint32 | Comparison value bloc 7 to 4 | 0xFF, 0xFF, 0xFF, 0xFF | Ext Data 7, Ext Data 6, Ext Data 5, Ext Data 4 |
| 2 | 3...0 | 8 | C/Q1 SIO Data to compare L | uint32 | Comparison value bloc 3 to 0 | 0xFF, 0xFF, 0xFF, 0xFF | Data 3, Data 2, Data 1, Data 0 |
| 3 | 0 | 12 | SIO Compare Data Address (C/Q1 & Q2) | uint8 | Comparison Address for Q1 and Q2 (A valid address must be chosen) | 0xFF | |
| 3 | 1 | 13 | Data Hold Time Output (C/Q1 & Q2) | uint8 | 0xFF: No Hold Time 0x00: Hold Time 100ms 0x01: Hold Time 200ms 0x02: Hold Time 500ms 0x03: Hold Time 1000ms 0x04: Hold Time 2000ms | 0xFF | |
| 3 | 2 | 14 | C/Q1 PIN SIO Polarity | uint8 | 0xFF : Output "close" if condition = true 0x00 : Output "open" if condition = true | 0xFF | |
| 3 | 3 | 15 | Q2 PIN SIO Operating Mode | uint8 | 0xFF: Presence Transponder 0x00: Compare data (C/Q1 must be also in compare data) 0x01: No SIO | 0xFF | |
| 4 | 3...0 | 16 | Q2 SIO Data to compare H | uint32 | Comparison value bloc 7 to 4 | 0xFF, 0xFF, 0xFF, 0xFF | Ext Data 7, Ext Data 6, Ext Data 5, Ext Data 4 |
| 5 | 3...0 | 20 | Q2 SIO Data to compare L | uint32 | Comparison value bloc 3 to 0 | 0xFF, 0xFF, 0xFF, 0xFF | Data 3, Data 2, Data 1, Data 0 |
| 6 | 0 | 24 | Q2 PIN SIO Polarity | uint8 | 0xFF : Output "close" if condition = true 0x00 : Output "open" if condition = true | 0xFF | |
| CRC | | | | | | | |
| 7 | 3...0 | 28 | CRC CHECK | uint32 | CRC 32 on all config field with polynom : $X^{32}+X^{26}+X^{23}+X^{22}+X^{16}+X^{12}+X^{11}+X^{10}+X^8+X^7+X^5+X^4+X^2+X^1+X^0$ | -- | -- |

POSSIBLE COMBINATION AND DISTANCE - RLS-1301-320

| TRANSPONDER TYPE | S_{max} | D_0 |
|-------------------|-----------|-------|
| Ø 20 RTP-0201-020 | 26 | 31 |
| Ø 30 RTP-0301-020 | 36 | 41 |
| Ø 50 RTP-0501-020 | 47 | 54 |
| Ø 9 RTP-0090-020 | 16 | 22 |
| Ø 26 RTP-0263-020 | 34 | 37 |
| Ø 50 RTP-0502-022 | 60 | 65 |



AVAILABLE TYPES

| Part number | Part reference | Ø | Mounting | Connection |
|-------------|----------------|-----|----------------|------------|
| 720 100 207 | RLS-1301-320 | M30 | Non-embeddable | M12 4-pin |

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